

# THIS EXAMPLE IS SHOWING A LETTER SIZE FINISH SIZE

*(Max sheet size is 13x19  
generally fits on 12x18 Sheet size)*

## ← BLEED MARGIN

(if images go to edge, they must expand beyond cut line)

## ← CUT LINE

## ← SAFETY AREA

(DO NOT PUT ANYTHING CRUCIAL OUTSIDE THIS AREA)

# BACK COVER

SPINE (SEE SPINE CALCULATOR)

## PERFECT BINDING SPINE CALCULATOR

### NOTE:

If page count is provided, divide by 2 to determine **sheet count**.

### Examples:

108 Pages = 54 Sheets

216 Pages = 108 Sheets

72 Pages = 36 Sheets

## SPINE THICKNESS FORMULAS

### 20# Bond

Sheets × .0040 = Spine Thickness

### 60# Uncoated Text

Sheets × .0050 = Spine Thickness

### 70# Uncoated Text

Sheets × .0058 = Spine Thickness

### 80# Uncoated Text

Sheets × .0063 = Spine Thickness

### 100# Uncoated Text

Sheets × .0075 = Spine Thickness

# COVER